

Congratulations on the purchase of your TLC® Love Machine™!

You have chosen the only device of its kind that offers total angle adjustability, variable speed stroking and thrusting, as well as 5 multi-speed vibration and pulsation massage programs. This versatile sex toy is like no other, specifically designed to provide ultimate sexual satisfaction to both men and women!

Please read the following instructions to help you set up, maintain, and most of all, *enjoy your Love Machine*™!

All persons and characters they portray pictured on the packaging of this product and/or in any materials associated with it were at least 18 years of age at the time of photography. With respect to any picture appearing on the packaging of this product and/or any graphical materials associated with it, any depiction of sexually explicit conduct is simulated, as those terms are defined in connection with 18 U.S.C. § 2257 and associated regulations, and the depictions are therefore exempt from the record-keeping and disclosure requirements thereof.

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For questions, comments and suggestions, e-mail: Info@TopcoSales.us

Getting Started

Your Love Machine[™] comes fully assembled! Simply connect your desired attachments.



Set Up



1. Place your Love Machine[™] on a flat surface* and plug into a grounded outlet.



- * For greater versatility, you may also use the wall mounting brackets (located on the bottom of the Love Machine™) to attach it to a wall or door!
- 2. There is an elastic splash guard in place to protect the inner workings of your Love Machine™ from fluids and dust. Locate the hole in the splash guard and make sure that it lines up with the appliance socket inside the



machine. The appliance socket looks similar to a light socket, and is where you will screw your various pleasure attachments into place.

Using your Love Machine™

Now the fun really starts!

Pleasure Attachments

1. Select which pleasure attachment you would like to enjoy. Your Love Machine™ comes with 3 unique attachments. Each has a threaded base that will screw into the appliance socket.



PassionSkin® Stroker for Him

6 Inch Penis

Slimline Anal Pleaser

Gently screw your attachment straight into the appliance socket. The threads will line up easily and you need not force it.



2

To fully enjoy

your pleasure attachments, use a generous amount

of water-based

lubricant.

Operation

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1. To turn on your Love Machine[™], press the Off/On

button located on the bottom of the side panel.

2. To start the thrusting/stroking mechanism, locate the



top dial on the remote control unit. Turn the dial up until you hear a click and the red LFD indicator light goes on. At this point, the Love Machine[™] will begin thrusting/stroking.

You control the speed of this action by turning the dial up or down.



Remote control unit

Angle Adjustment

- 1. The Love Machine[™] features 90° angle adjustment, so that you can find the exact pleasure position that's right for you!
- 2. To change the angle, locate the angle adjustment knobs on the side panels.



Gently loosen the knobs by turning them in opposite directions.

At this point, you may easily slide your pleasure attachment and splash guard into any angle, from vertical to horizontal or anywhere in between.



3. When you have found the angle you desire, simply retighten the knobs and enjoy!





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Using Vibration & Pulsation Accessories

1. To make your Love Machine™ experience even more enjoyable, T.L.C.® has included three vibration and pulsation accessories!



Slimline Vibe

G-Spot Vibe Vibrating Love Bullet®

2. To use these accessories, locate the three jacks on the bottom of the side panel. Plug the accessory that you desire into any one of the jacks. You may plug in one,



two, or even all three of the accessories all at one time!

3. To turn on and control the vibration and pulsation accessories, locate the *On/Off* button on the remote control. Continue pressing this button to cycle through

the massage programs until you find the one you want.

1. FOREPLAY

1. FURSATION

2. TI ASE

3. PU SATION

4. VIE VATION

5. CLIN UX

L S

CON/Off

You control the speed of your program by turning the lower dial on the side of the remote control up or down.



THREE VIBRATOR

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5 Unique Massage Programs

1. Foreplay 2. Tease

3. Pulsation

4. Vibration

5. Climax



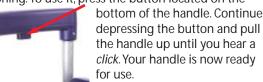


Hint!

For additional stimulation, insert the Love Bullet® into the PassionSkin® Stroker's sleeve.

Using the Retractable Handle

1. The retractable handle is useful for transport and sexual positioning. To use it, press the button located on the



2. To retract the handle, press the button and push down until you hear a *click*. The handle is now back in its resting position.



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Care & Cleaning

CAUTION: Always unplug your Love Machine[™] before cleaning.

- 1. The Love Machine™ is a sturdy piece of equipment, made of high impact, stress-resistant plastic. However, as with any piece of electrical/mechanical equipment, handle it with care and avoid banging it around.
- 2. To clean the outside of your Love Machine[™], simply wipe it down with a clean, lint-free cloth, lightly saturated with rubbing alcohol.
- 3. To clean the inside of your Love Machine[™], remove the splash guard by opening the Velcro[®] connection and pulling it away. Next, remove the screw located on the









bottom of the Love Machine $^{\text{\tiny M}}$. Then, press in the tab to remove panel. You may then wipe down the area with a clean, lint-free cloth, lightly saturated with rubbing alcohol.

CAUTION: Do not submerge vibration and pulsation accessories in water.

- 4. To clean the splash guard, hand wash in cold water, using a delicate detergent. Rinse completely and pat off excess water with a clean towel. Allow to air dry completely.
- 5. To clean pleasure accessories, wash in warm water with liquid anti-bacterial soap. Pat dry with a clean towel and allow to air dry completely. Lightly powder the PassionSkin® Stroker with CyberSkin® Renew or cornstarch to restore its original silky smooth texture.

90 Day Limited U.S.A. Warranty

This product includes the following 90 day limited warranty: If due to any defect in materials or workmanship, this product fails to maintain its integrity or its moving parts become inoperable, the manufacturer will repair this product or at the manufacturer's sole option, replace it with a like or reasonable similar product. This warranty does not cover product repair and/or replacement because of acts of God, misuse, accident, unauthorized repair or alteration or other cause not within the control of the manufacturer. Repaired or replacement products are warranted for 30 days. No warranty whatsoever applies to any product purchased or used outside the United States or in Texas, Georgia, Louisiana, Mississipi,Kansas, Kentucky, Alabama, Tennessee, or to any product purchased other than by the original consumer in its original packaging. Consumer is responsible for shipping cost for all warranty service.

Because personal senses, feelings, stimulation, and satisfaction are such individual and private matters, the manufacturer cannot and does not warrant that this product will achieve any particular result. The manufacturer does not warrant the fitness for a particular purpose of its products and does not make any warranty, express or implied, other than the warranty contained herein. No implied warranty created by state law shall extend beyond the terms of this warranty and the manufacturer shall not be liable for any loss or use of the product or incidental or consequential damages which this product might cause.

The limitations of this warranty are subject to state laws. No agent, representative, dealer, or employee of any company has the authority to charge the terms of this warranty. To avoid electrical shock, never immerse battery operated or electrically operated items in the water.

How to Obtain Warranty Service: Customer is responsible for the cost of shipping to and from Van Nuys, California for warranty service. The warranty applies only if the product is delivered by the original retail purchaser to the manufacturer with proof of retail purchase and in its original packaging, within 90 days of purchase to the manufacturer's service/ repair company at the following address:

U.S.A. Plastics, P.O. Box 7298, Van Nuys, CA 91409-7298

To use warranty, include check or money order for \$150.00. Repaired items will be returned by UPS.

How to Order Replacement Parts

•	Item Price	Handling/Shipping Fee
Any one of the Vibration/Pulsation Accessories	\$25.00	\$10.00
6 Inch Penis Attachment	\$50.00	\$10.00
Slimline Anal Pleaser Attachment	\$40.00	\$10.00
PassionSkin® Stroker Attachment	\$75.00	\$10.00
Extra PassionSkin® Skin Sleeve for Stroker	\$25.00	\$10.00
Any part of The Love Machine™ Console	\$150.00	\$10.00
Splash Guard for Console	\$40.00	\$10.00

Send check or money order for the proper amount with itemized list to :

U.S.A. Plastics, P.O. Box 7298, Van Nuys, CA 91409-7298

